

Fan Types

Most fans can be categorized as either axial-flow or centrifugal. Axial-flow fans are sometimes called propeller fans, although that's really just one type of axial-flow fan. Air moves in a straight line through axial-flow fans parallel to the axis or impeller shaft. The impeller has a number of blades attached to a central hub.



Axial Fan



Centrifugal Fan

Centrifugal fans are sometimes called blowers or squirrel cage fans. The impeller is a wheel that consists of two rings with a number of blades attached between them. Air enters one or both ends of the impeller parallel to the shaft and exits one side perpendicular to the shaft. The blades can be straight, slanted in the direction of airflow (forward-curved), or slanted opposite the airflow direction (backward-curved or backward-inclined).

Propeller Fans (panel fans)

These are axial-flow type fans that have from two to about seven long blades attached to a small hub. Fan diameter is usually large relative to the fan's length or thickness. Some propeller fans are called panel fans and are designed for mounting in a wall or plenum divider. Some are belt-driven and some have the impeller hub attached directly to the motor shaft (direct-driven).



Propeller fans normally can't generate more than about 2 in. water pressure. They are most commonly used for potato ventilation, forced-air produce cooling, hay drying, exhausting air from attics or overhead spaces, or general air circulation. They are seldom used for grain drying or aeration.

Tube-axial, Vane-axial

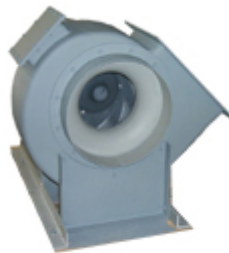
These axial-flow fans have a barrel-shaped housing and an impeller that has a large hub with a number of short blades attached to it. They are generally direct-driven and the motor is cooled by the air stream. In positive pressure systems, the air stream captures the waste heat given off by the motor. Vane-axial fans have guide vanes inside the fan housing to help reduce air turbulence.



Tube-axial and vane-axial fans are the most common types used for grain drying and aeration. They are relatively inexpensive and fairly efficient when static pressure is less than about 4 in. water. The main disadvantage of these fans is that they are very noisy.

Centrifugal

The centrifugal fans used for crop drying and storage generally have backward-curved or backward-inclined blades. They are expensive, but are also quiet and are usually the most efficient type of fan when static pressure is greater than about 4 in. water. The motor on centrifugal fans is normally outside the air stream; you need to install a special housing around the motor if you want to capture the heat it gives off.



Forced-air heating and ventilating systems often use centrifugal fans that have forward-curved blades. Motors on these fans can be overloaded and burn out when the fans are operated outside certain pressure ranges. This characteristic makes them unsuitable for many crop drying and storage applications.

In-line centrifugal

These fans have axial airflow, but use a centrifugal-type impeller. Price and operating characteristics are between those of backward-inclined centrifugal and tube-axial fans.



Reference:

<http://www.lionballmotor.com>